



## 2010 Product Catalog



Power. Precision. Performance.

# What's new in this year's catalog?

At IMCO, we design and manufacture tools to give you the best performance for your dollar. This year, we extended that approach to our catalog and improved it.



- 1. We made our tool charts easier to read.**
- 2. We added money- and time-saving Tool Tips throughout the catalog.**
- 3. We included case studies of shop owners like you.** Each one is a real-life example of how shops reduced costs and increased productivity by using IMCO tools and the technical advice of their IMCO sales representative.  
**Your IMCO representative can do the same for you.**



**Power. Precision. Performance.**



Your IMCO  
representative is an  
expert problem solver and  
your best resource for technical  
advice on reducing tool costs, beefing up  
productivity and making sure you're getting  
optimum output from every machining station.

**It's your money. Get the best performance for every dollar.  
With IMCO.**



Power. Precision. Performance.

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## 8 Pictorial Index

Looking for a specific tool design and don't know our model code? Find it in our pictorial index.

## 10 Profile - T&S Machine

IMCO representative Neal Wilson employed a POW-R-FEED® end mill to help T&S Machine cut cycle time and improve productivity.

## 12 High Performance End Mills

Our powerful milling geometries deliver metal removal rates many times higher than conventional end mills. See how these families of advanced tooling deliver powerful savings.

## 14 POW-R-FEED® M90 End Mills

Smooth, silent machining at high feed rates, excellent surface finishes and significant savings achieved through extended tool life.

## 24 Profile - Jarrett Rifles

Jarrett Rifles needed to reduce cycle time or buy another machining center. The POW-R-FEED® end mill solved their problem.

## 26 Omega-6® M70 End Mills

Great surface finishes and extended tool life when milling hard, difficult to machine materials.

## 36 enDURO® M50 End Mills

Designed to reduce work hardening and improve performance when milling aerospace alloys and stainless steels.

## 42 STREAKERS® M20 End Mills

Unique cutting edge geometry and flute design for roughing and finishing in all kinds of aluminum without clogging or spindle drag.

## 60 Profile - Chapman Machine

One of Sam Turner's customers, like most small shops, was eager to cut tool costs and cycle times. POW-R-FEED® was up to the job.

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## 62 Rougher/Finisher M10 End Mills

The small chips produced by this cutter make it ideal for use on smaller CNCs with limited horsepower and coolant pressure.

## 66 Specialty End Mills

Rare and hard to find tools such as extended length ball end mills, tapered end mills and die trimmers for die and mold work.



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## 74 General Purpose End Mills

Our conventional geometries deliver great performance and outstanding value in a wide range of applications. Offered in a variety of end designs, lengths, coatings and shank styles.

## 90 Profile-Steeplechase Tool

Steeplechase Tool thought coated tools wouldn't pay for themselves. See what happened when they tried Spector® end mills.

## 108 Profile-Champaign Grinding

Prehardened 6150 steel was causing headaches at Champaign Grinding. POW·R·FEED® was just what the doctor ordered.

## 112 General Purpose Drills

Precision ground to produce true, accurate holes with an excellent surface finish. Available in a wide range of solid carbide and carbide tipped styles and sizes.

## 128 Reamers

Standard and made to order general purpose chucking reamers.

## 132 Burs & Fiberglass Routers

IMCO burs are offered in an array of shapes, fluting patterns and lengths suitable for all types of deburring applications.

## 154 Miscellaneous Tooling

Special application tools for boring, cutting keyways, countersinking, chamfering, corner rounding and tool making.

## 160 Tool Modifications

Quick modifications of standard, off-the-shelf products for your special tooling requirements.



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# PICTORIAL INDEX


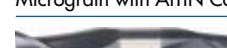
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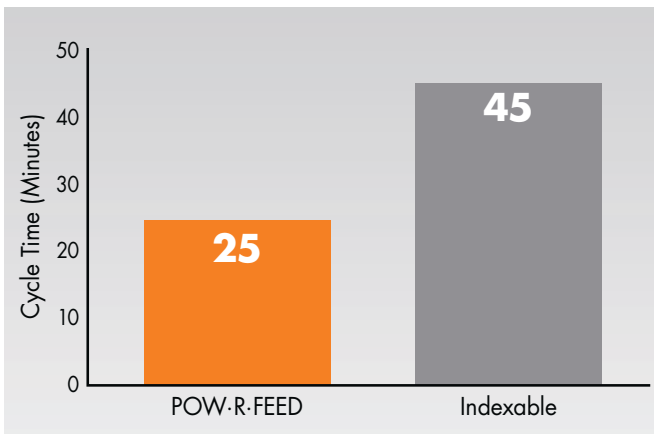
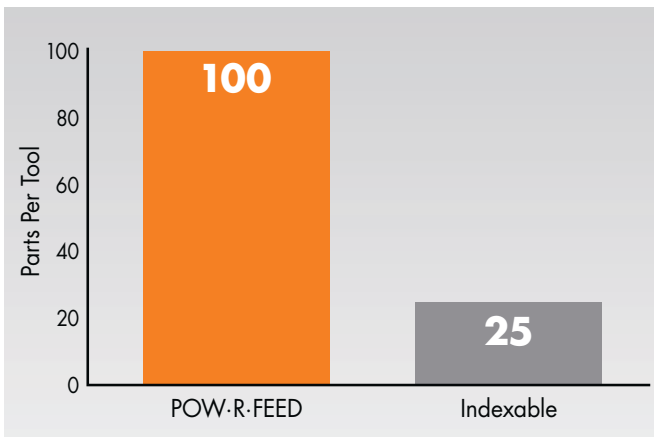
# PROFILE

## Neal Wilson

IMCO Sales Representative

Arkansas/Louisiana/Mississippi

IMCO representative Neal Wilson along with Josh Cochran, President of JAC, service T & S Machine, a shop specializing in aerospace, medical and industrial parts. T & S has been a user of IMCO Omega-6<sup>®</sup> and STREAKERS<sup>®</sup> in hardened steel and aluminum applications. The shop contacted them, looking for a way to reduce cycle time when machining position plates. Using a 1/2 inch indexable cutter at a .187 depth of cut in A36 hot-rolled steel, T & S was running just 5 in./min. Josh and Neal suggested trying the IMCO POW·R·FEED<sup>®</sup>. Starting at a .375 depth of cut, T & S was able to:



- **More than triple the chipload from .002 to .007 ipr.**
- **More than double the SFM from 200 to 400.**
- **Tool life increased 300% - 100 parts vs. 25 parts with the indexable. Time spent indexing inserts was eliminated, too, resulting in more uptime.**
- **Reduce the cycle time from 45 minutes to 25.**